



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

DLL-#-B-B-#-5
Job Sheet 181332



Part No: DLL-#-B-B-#-5

Job Qty: 2 ea

Part Name: Thimble Assembly (equivalent / alternate for DLL-#-C-B-#-5 and the DLL-#-D-B-#-5)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/25/18

Job Tracking No:

Due Date: 7/27/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG DLL-#-#-# Rev. A IPP Rev. A 18.05.30 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/27/18	7/27/18	0.00	0.00	Start Up Large Fab-7		DYC 18/07/26
100	HandFinish	2 pcs	7/27/18	7/27/18	0.00	0.20	HandFinish7		DYC 18/07/26
110	Large Fab	2 pcs	7/27/18	7/27/18	0.00	4.00	Large Fab 3		DYC 18/07/26
115	QC	2 pcs	7/27/18	7/27/18	0.00	0.00	QC9		17
120	QC	2 pcs	7/27/18	7/27/18	0.00	0.00	QC5		17
130	SprayPaint	2 pcs	7/27/18	7/27/18	0.00	0.20	Spray Paint		BY 18-7-26
140	QC	2 pcs	7/27/18	7/27/18	0.00	0.00	QC14		20 JUL 26 2018
180	Packaging	2 pcs	7/27/18	7/27/18	0.00	0.00	Packaging3		21 JUL 26 2018
190	QC21-SA	2 Ea	7/27/18	7/27/18	0.00	0.00	QC21		21 JUL 26 2018

Part Op 100 - 1-Bead blast, remove paint. 2-Paint on the inside of the thimble side tubes can remain.
Descriptions: 110 - 1-Weld as per DWG. 2-Grind as per DWG. 3-Remove factory markings. 4-Drill holes as per DWG. 5-Deburr.

130 - Prime and paint as per DWG. PRIME: Start Time: _____ Finish Time: _____ PAINT: Start Time: _____

Finish Time: _____

180 - SHIP THIMBLES TO ATLANTIC BRAIDS.

POWDERCOAT IN PLACE OF PRIME / PAINT JULY 26/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
7972K115	Thick-Wall Steel Unthreaded Pipe, 3/4" Pipe Size, 1' Long	.1660 ft (.083 ea)	90-Start up Operation	
7972K116				5077208

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	7972K115	0	5	0

Part Specifications



Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S096492



Part: DLL-#-B-B-#-5

Job No: 181332

Serial No/Batch: S096492

Revision: A

Inspector:

Exp Date:

Instructions: DLL-#-B-B-#-5 part is equivalent/alternate for DLL-#-B-B-#-5

not be found.

MB8809

TEMPS:

0.17.

Plex 7/25/18 2:46 PM dart.Lussier.Patrick

START: 12:45.

OUT: 300°

FINISH: 1:15.